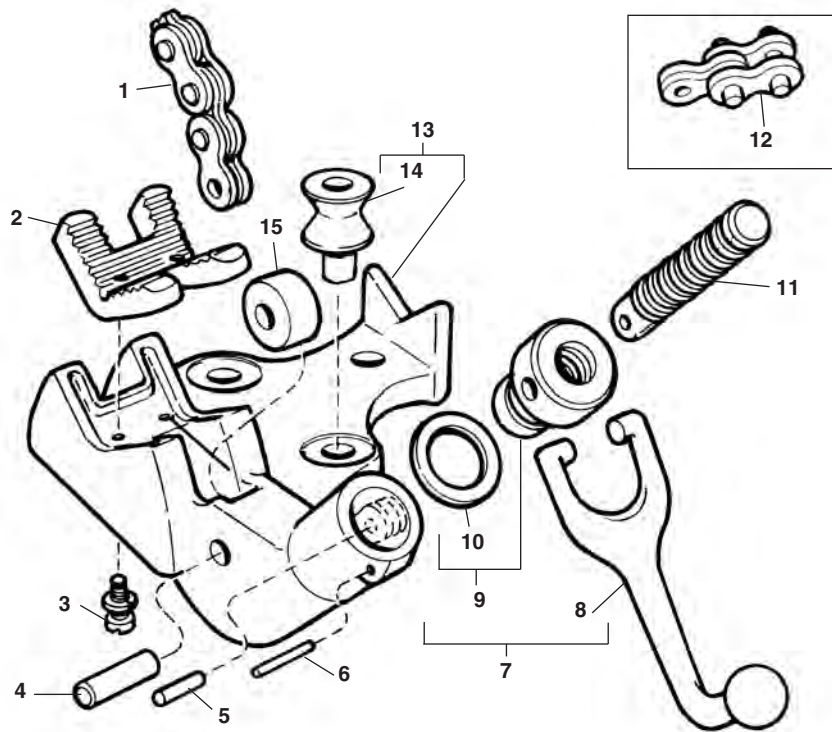


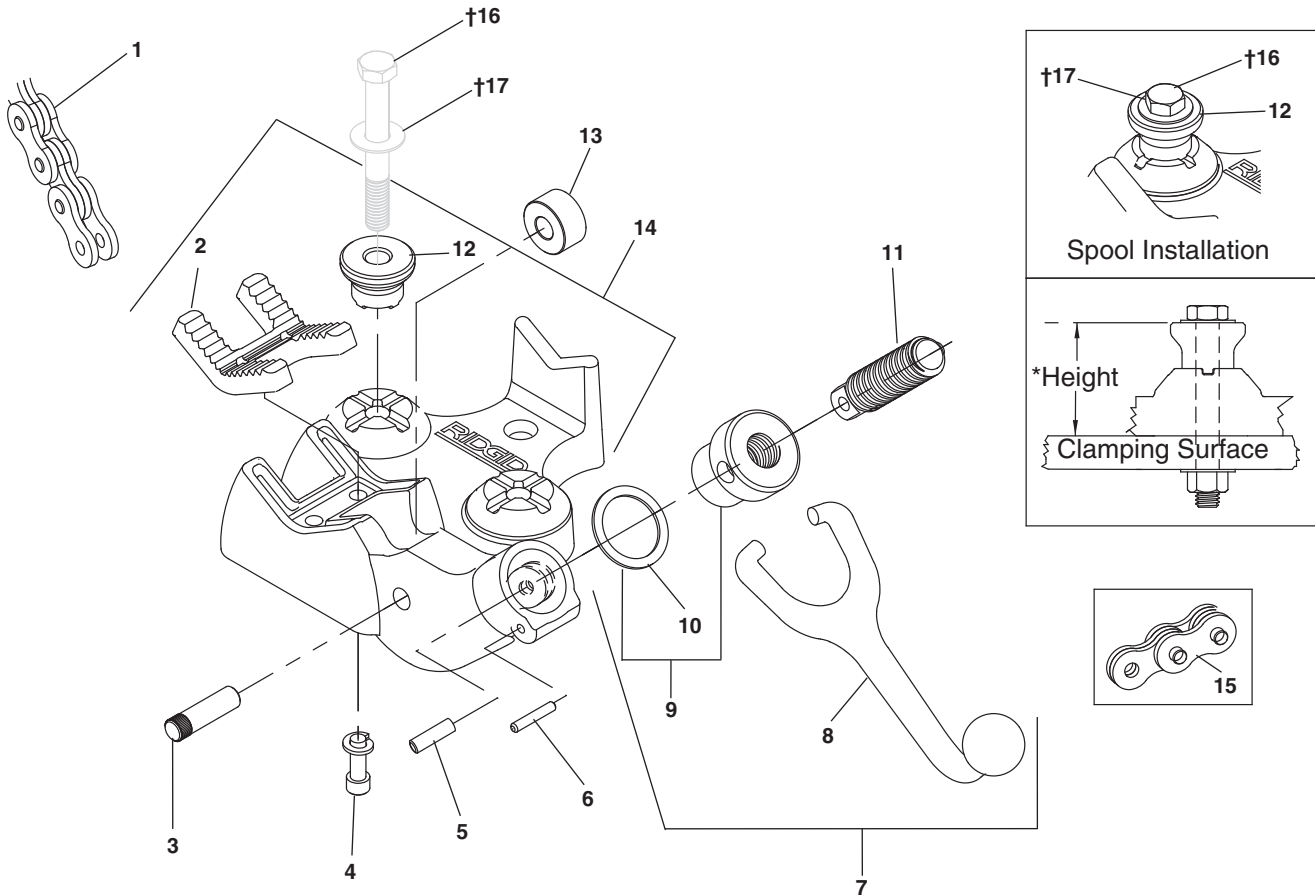
**Nos. BC-210, BC-410, BC-510, BC-610, BC-810,  
BC-210-P & BC-410-P**



**NOTE: Order parts by Catalog Number only.  
DO NOT order by Reference Number.**

	BC-210/BC-210P 1/8"-2 1/2"	BC-410/BC-410P 1/8"-4"	BC-510 1/8"-5"	BC-610 1/4"-6"	BC-810 1/2"-8"
<b>Ref. No. Description</b>	<b>Catalog No.</b>	<b>Catalog No.</b>	<b>Catalog No.</b>	<b>Catalog No.</b>	<b>Catalog No.</b>
1 Chain Assembly	41005	41055	72092	41130	41155
2 Jaw	40985	41020	41020	41085	41140
Jaw f/Plastic Pipe	41275	41280	41280	—	—
Jaw f/Coated Pipe	—	40222	40222	—	—
3 Jaw Screw with Washer (2)	92615	32457	32457	41090	41145
4 Roll Pin	41035	41035	41035	41110	41110
5 Chain Screw Pin	41040	41040	41040	41115	41115
6 Nut Locking Pin	31625	31650	31650	31715	31715
7 Handle Assembly	41000	41050	41050	41125	41125
8 Handle	40970	41015	41015	41080	41080
9 Swivel Nut Assembly	41010	41060	41060	41135	41135
10 Friction Ring	40975	41025	41025	41100	41100
11 Chain Screw	40980	41065	41065	41095	41095
12 Chain Link Assembly	68625	68625	68625	68630	68630
13 Base Assembly	40995	41045	41070	41120	41150
14 Spool (2)	40740	40450	40450	40450	40655
15 Roll	40990	40990	40990	41105	41105

Nos. BC-210A, BC-410A, BC-510A, BC-610A & BC-810A



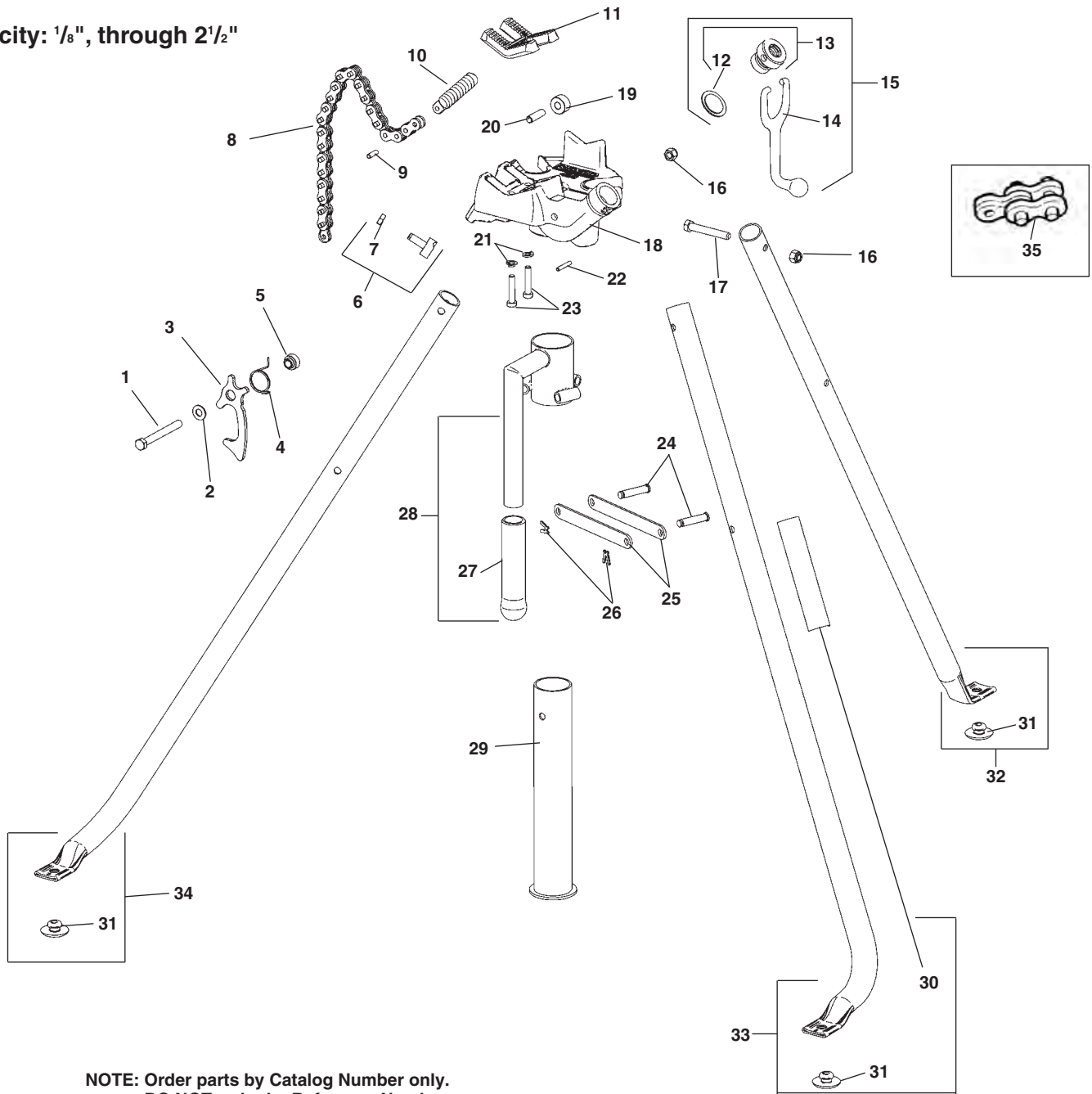
**NOTE: Order parts by Catalog Number only.  
DO NOT order by Reference Number.**

	BC-210A 1/8"-2 1/2"	BC-410A 1/8"-4"	BC-510A 1/8"-5"	BC-610A 1/4"-6"	BC-810A 1/2"-8"
<b>Ref. No.</b>	<b>Catalog No.</b>	<b>Catalog No.</b>	<b>Catalog No.</b>	<b>Catalog No.</b>	<b>Catalog No.</b>
1 Chain Assembly	41005	41055	72092	41130	41155
2 Jaw	44858	41020	41020	41085	41140
Jaw f/Plastic Pipe	41275	41280	41280	—	—
Jaw f/Coated Pipe	—	40222	40222	—	—
3 Roll Pin	41035	41035	41035	41110	41110
4 Jaw Screw with Washer (2)	48288	32457	32457	41090	41145
5 Chain Screw Pin	41040	41040	41040	41115	41115
6 Nut Locking Pin	48413	31650	31650	48418	48418
7 Handle Assembly	41000	41050	41050	41125	41125
8 Handle	40970	41015	41015	41080	41080
9 Swivel Nut Assembly	41010	41060	41060	41135	41135
10 Friction Ring	40975	41025	41025	41100	41100
11 Chain Screw	40980	41065	41065	41095	41095
12 Spool (2)	48298	48383	48383	48383	48388
13 Roll	40990	40990	40990	41105	41105
14 Base Assembly	48293	48393	48398	48403	48408
15 Chain Link Assembly	68625	68625	68625	68630	68630
†16 Recommended Bolt Size	3/8"	1/2"	1/2"	1/2"	5/8"
†17 Recommended Washer Size	3/8"	1/2"	1/2"	1/2"	5/8"

\*Height Spool and Base Height (inch)

†Ref. No. 16 & 17 not provided. Minimum Grade 5 Bolt

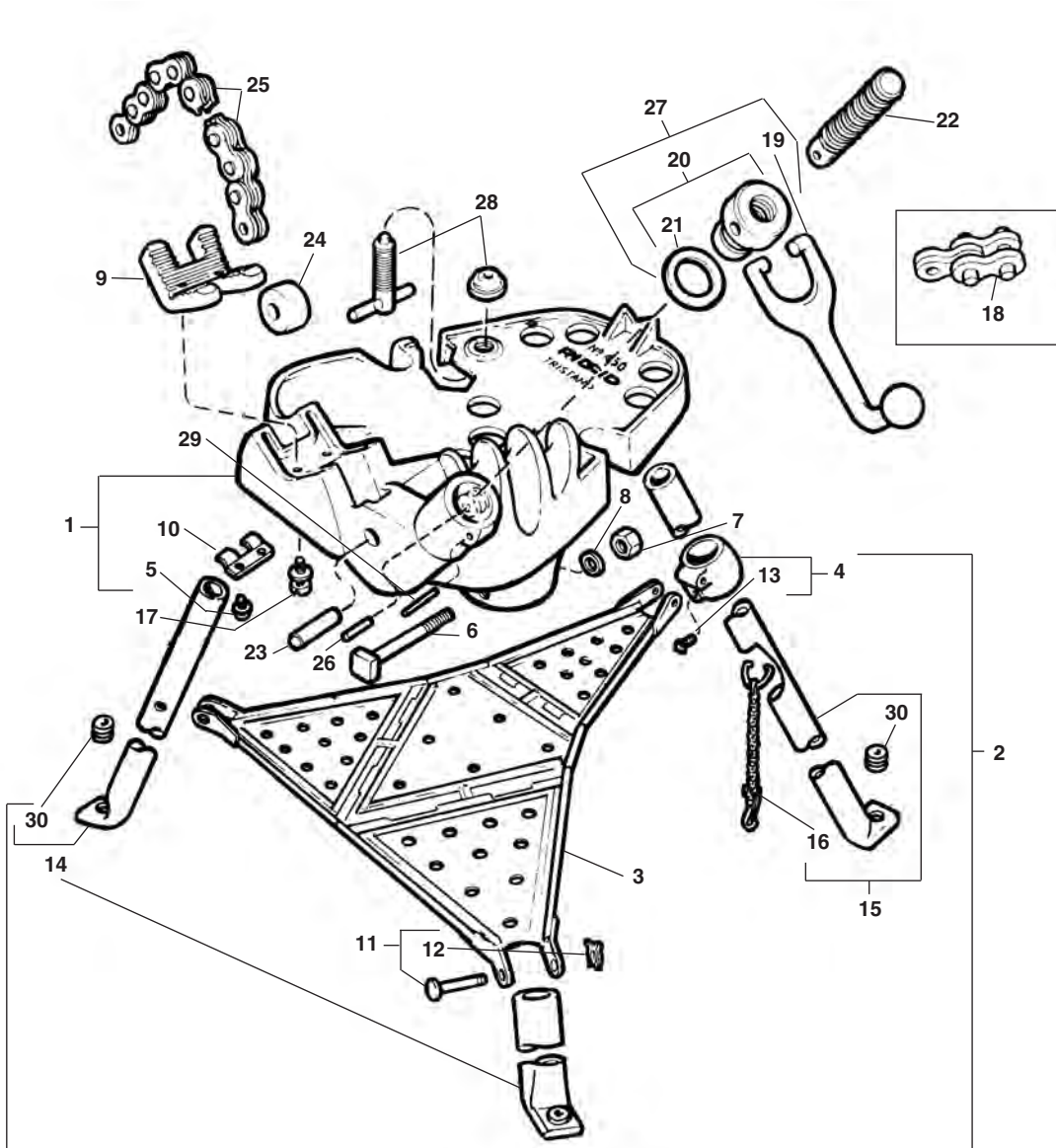
Capacity: 1/8", through 2 1/2"



**NOTE: Order parts by Catalog Number only.  
DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
—	16703	425 TRISTAND®	17	58052	Hex Bolt, 3/8" - 16 x 2 1/2" (3)
1	19063	Hex Bolt, 3/8" - 16 x 3 1/2"	18	19053	Base
2	59970	Flat Washer, 3/8"	19	40990	Roll
3	19118	Latch	20	41035	Roll Pin
4	19113	Torsion Spring	21	40770	Lock Washer, 3/8" (2)
5	19108	Latch Bushing	22	76735	Spring Pin
6	19103	Adjuster Shoe Assembly	23	32457	Screw w/Washer (2)
7	83545	Jam Nut, 3/8" - 16"	24	89720	Pivot Pin (6)
8	41005	Chain Assembly	25	19088	Link (6)
9	41040	Chain Screw Pin	26	41270	X-Washer (6)
10	41065	Chain Screw	27	18228	Hand Grip
11	41020	Jaw	28	19093	Center Ring w/Handle
	41280	Jaw for Plastic Pipe	29	19098	Center Tube
	40222	Jaw for Coated Pipe	30	19533	RIDGID Label
12	41025	Friction Ring	31	40940	Grommet (3)
13	41060	Swivel Nut w/Friction Ring	32	19068	Rear Leg Assembly
14	41015	Handle	33	19078	Right Leg Assembly
15	41050	Handle Assembly	34	19073	Left leg Assembly
16	79985	Lock Nut, 3/8" - 16 (4)	35	68625	Link

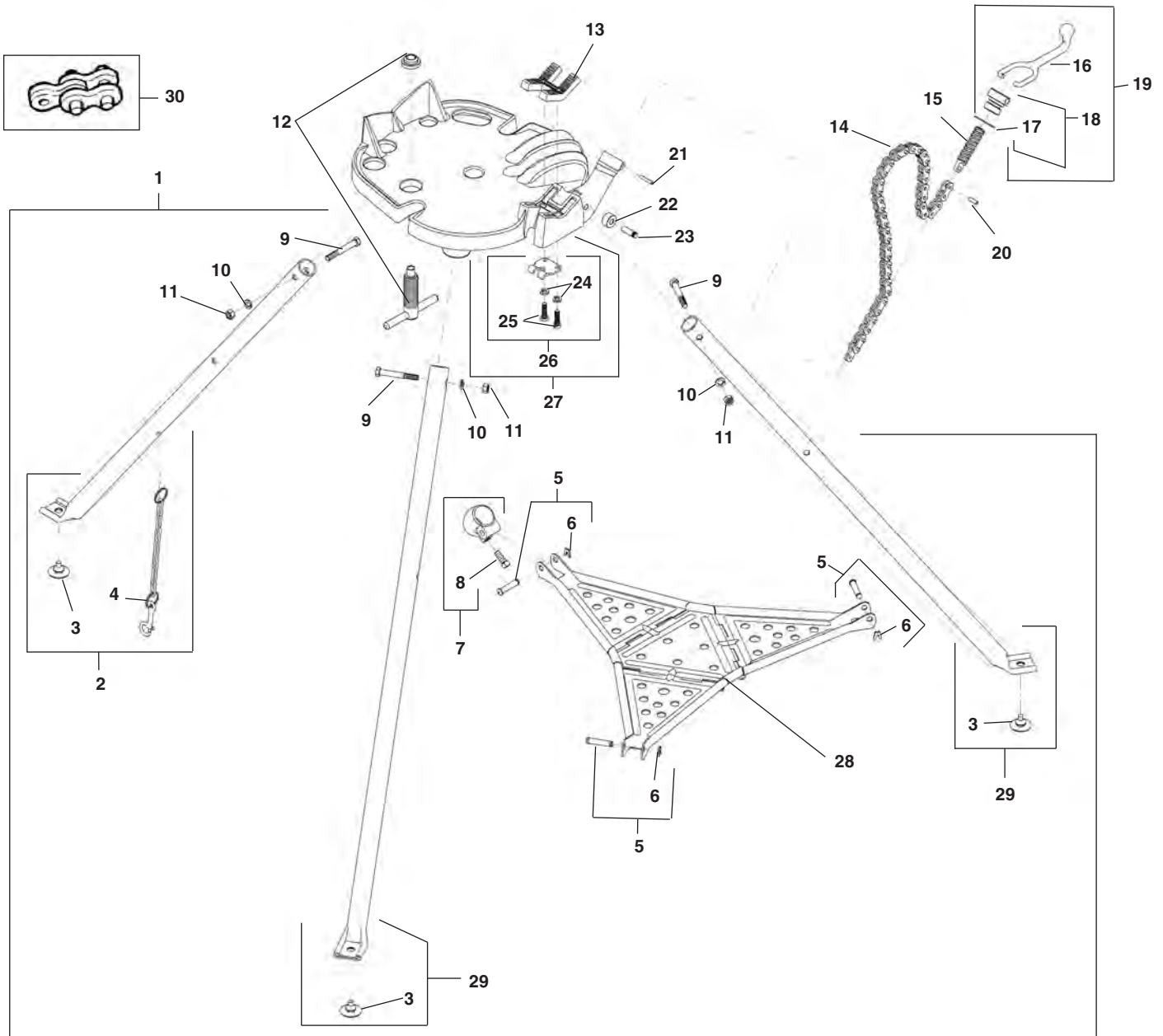
Capacity: 1/8", through 5"



**NOTE: Order parts by Catalog Number only.  
DO NOT order by Reference Number.**

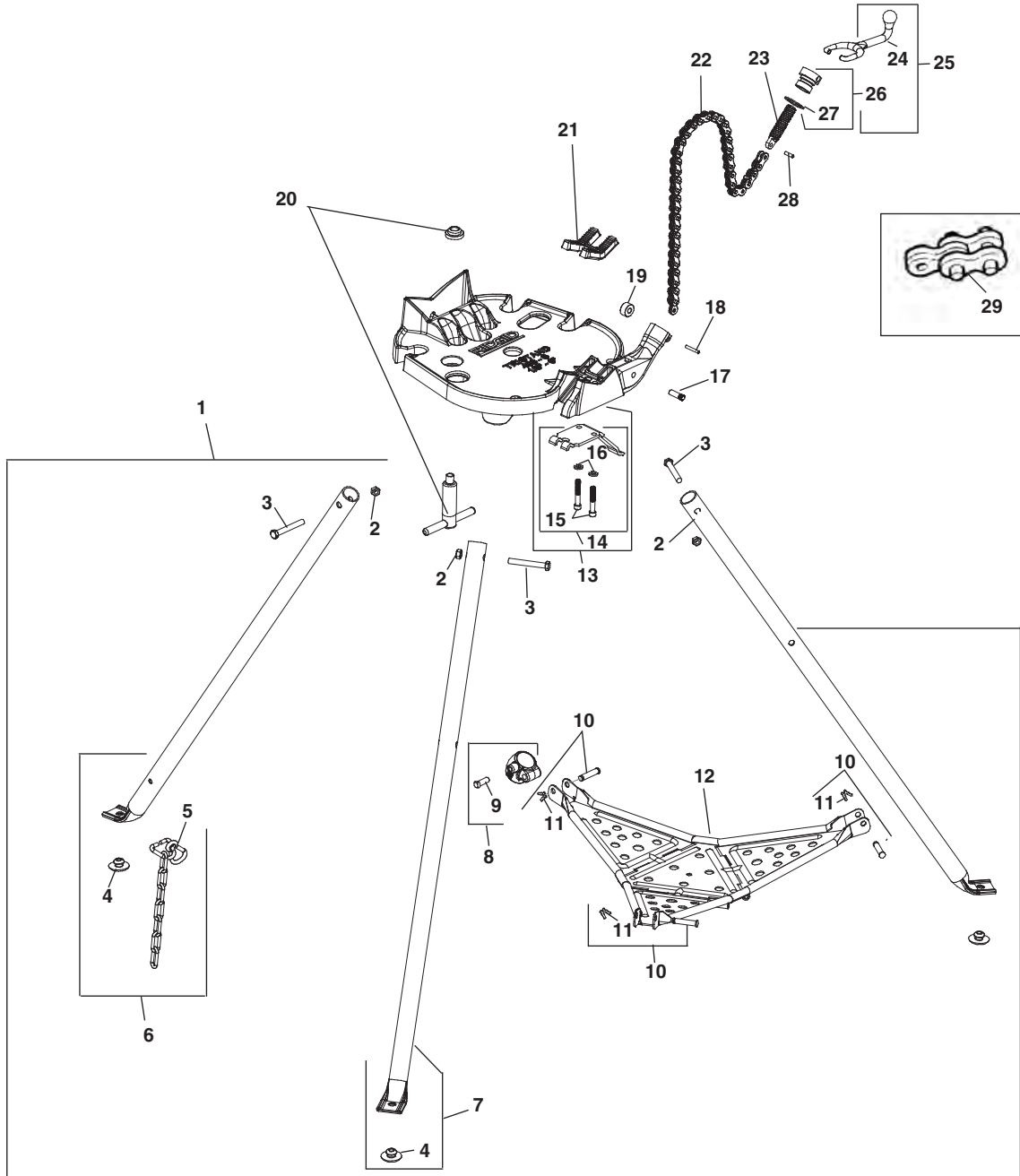
Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
1	72097	Base with Wear Plate and Screws	15	41250	Rear Leg Assembly
2	40915	Leg & Tray Assembly	16	40945	Leg Chain
3	41240	Tool Tray	17	41090	Jaw Screw with Washer (2)
4	41235	Tray Support with Screw	18	68625	Link
5	40960	Screw with Washer (2)	19	41015	Handle
6	46675	Leg Bolt (3)	20	41060	Swivel Nut with Friction Ring
7	44225	Nut (3)	21	41025	Friction Ring
8	40930	Lock Washer (3)	22	41065	Chain Screw
9	41020	Jaw	23	41035	Roll Pin
	41280	Jaw for Plastic Pipe	24	40990	Roll
	40222	Jaw for Coated Pipe	25	72092	Chain Assembly
10	40955	Wear Plate	26	41040	Chain Screw Pin
11	89720	Tray Pin with "X" Washer (3)	27	41050	Handle Assembly
12	41270	"X" Washer (3)	28	72102	Jack Screw Assembly
13	41245	Set Screw	29	31650	Nut Locking Pin
14	41255	Front Leg Assembly (2)	30	40940	Grommet (3)

Capacity: 1/8", through 6"



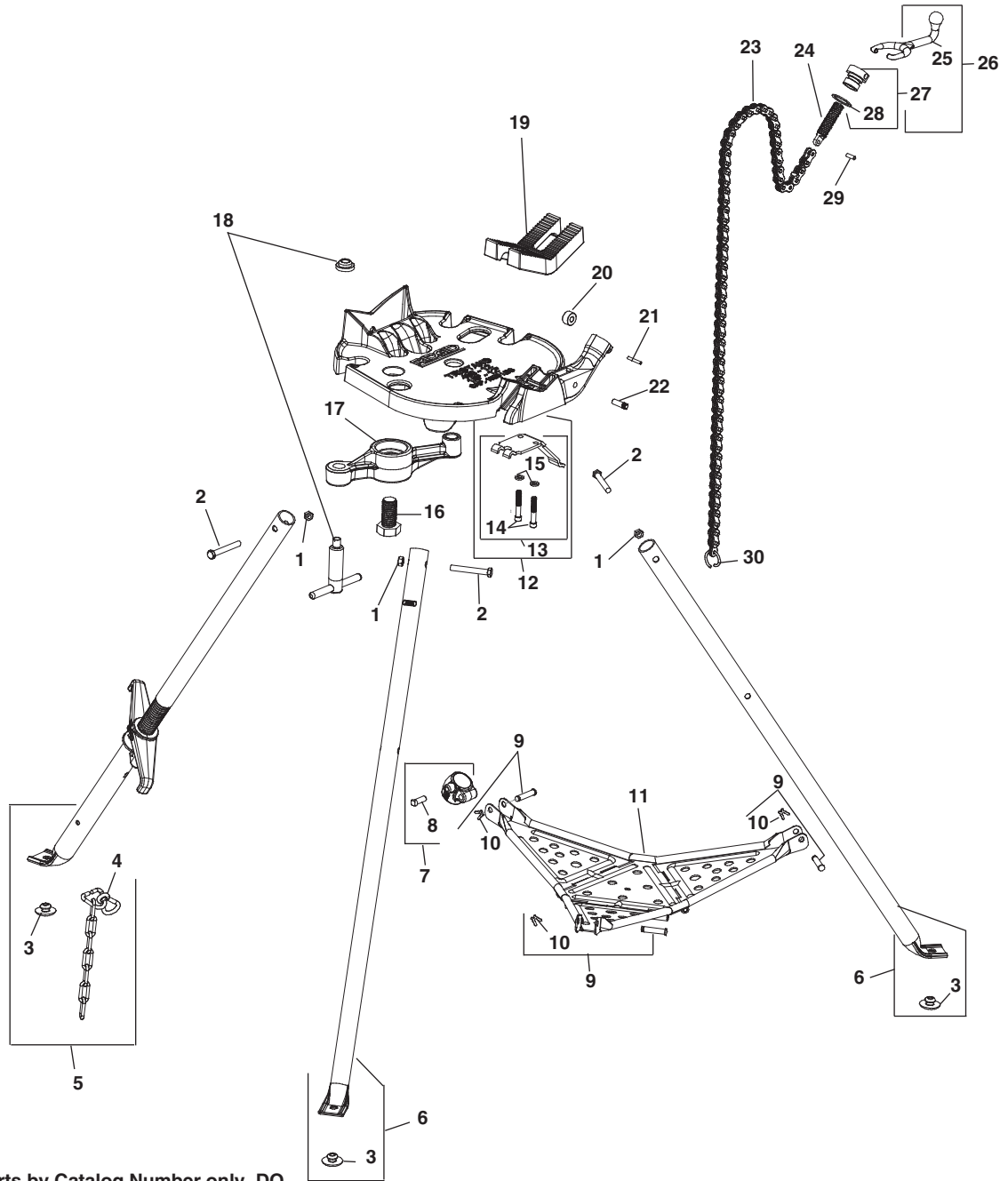
**NOTE: Order parts by Catalog Number only.  
DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
—	72037	460 TRISTAND®	11	44225	Nut 3/8" - 16 (3)	21	31650	Nut Locking Pin
—	72042	460E TRISTAND® Export	12	72102	Jack Screw Assembly	22	40990	Roll
1	40915	Leg & Tray Assembly	13	41020	Jaw	23	41035	Roll Pin
2	41250	Rear Leg Assembly	14	41280	Jaw for Plastic Pipe	24	60080	Washer, 5/16"
3	40940	Grommet (3)	15	40222	Jaw for Plastic Coated Pipe	25	95397	Screw, 5/16" - 18 x 2"
4	40945	Leg Chain	16	72092	Chain Assembly	26	93537	Wear Plate
5	41265	Tray Pin with "X" Washer (3)	17	41065	Chain Screw	27	72097	Base with Wear Plate and Screws
6	41270	"X" Washer (3)	18	41015	Handle	28	41240	Tool Tray
7	41235	Tray Support with Screw	19	41025	Friction Ring	29	41255	Front Leg Assembly (2)
8	41245	Set Screw	20	41060	Swivel Nut w/Friction Ring	30	68625	Chain Extension Link
9	46675	Hex Bolt 3/8" - 16 x 2 3/4" (3)		19	41050	Handle Assembly		
10	40930	Lock Washer 3/8" (3)		20	41040	Chain Screw Pin		



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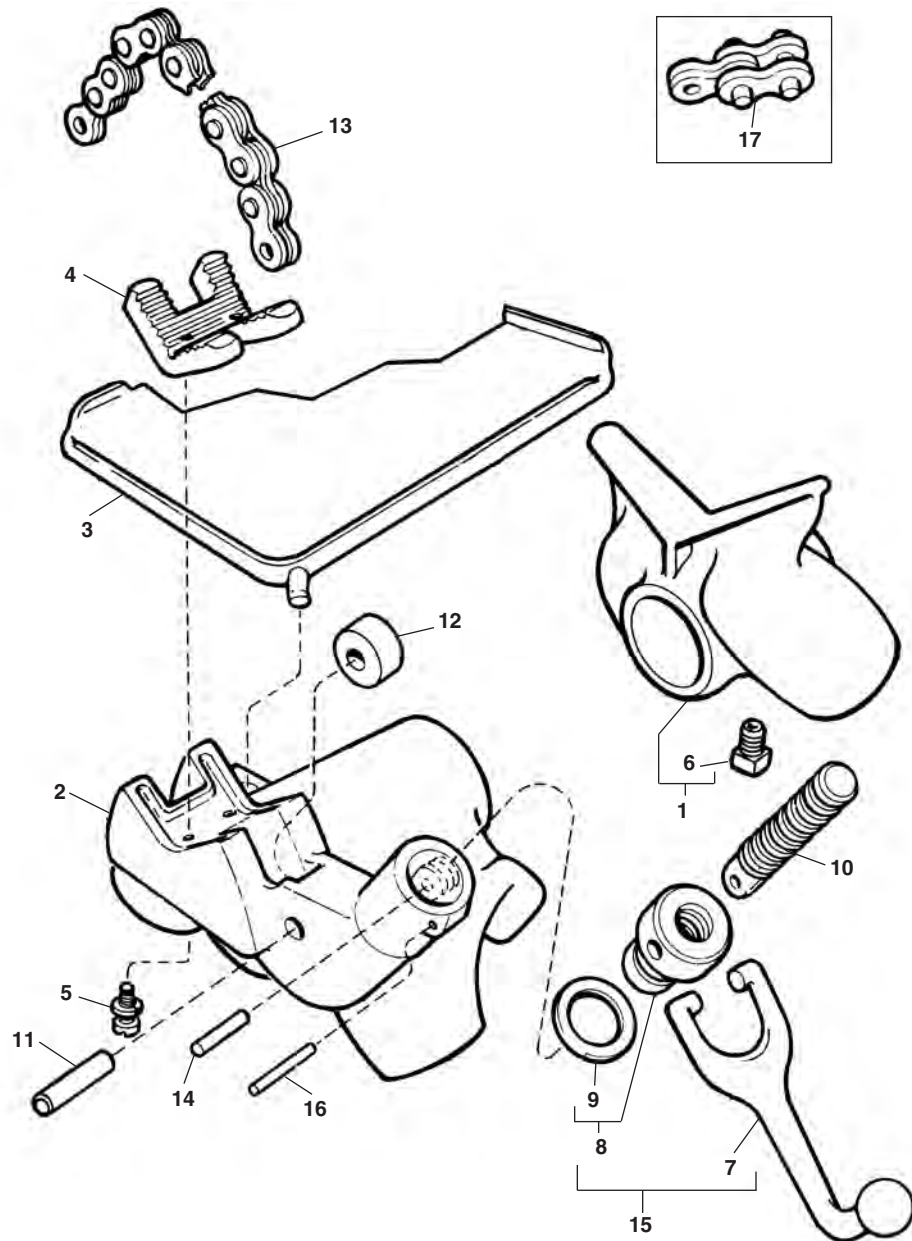
Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
1	40915	Leg & Tray Assembly	17	41035	Roll Pin
2	44225	Nut 3/8" - 16 (3)	18	31650	Nut Locking Pin
3	46675	Hex Bolt 3/8" -16 x 2 3/4" (3)	19	40990	Roll
4	40940	Grommet (3)	20	72102	Jack Screw Assembly
5	39743	Leg Chain Assembly	21	41020	Jaw
6	39733	Rear Leg Assembly		41280	Jaw f/Plastic Pipe
7	41255	Front Leg Assembly (2)		40222	Jaw f/Plastic Coated Pipe
8	41235	Tray Support with Screw	22	72092	Chain Assembly
9	41245	Set Screw	23	41065	Chain Screw
10	41265	Tray Pin with "X" Washer (3)	24	41015	Handle
11	41270	"X" Washer (3)	25	41050	Handle Assembly
12	41240	Tool Tray	26	41060	Swivel Nut w/Friction Ring
13	39728	Base with Wear Plate and Screws	27	41025	Friction Ring
14	39748	Wear Plate	28	41040	Chain Screw Pin
15	95397	Screw, 5/16" -18 x 2"	29	68625	Chain Extension Link
16	60080	Washer, 5/16"			



**NOTE: Order parts by Catalog Number only. DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
1	44225	Nut $\frac{3}{8}$ " - 16 (3)	16	39788	Bolt
2	46675	Hex Bolt $\frac{3}{8}$ " -16 x 2 $\frac{1}{4}$ " (3)	17	39783	Conversion Arm
3	40940	Grommet (3)	18	72102	Jack Screw Assembly
4	39743	Leg Chain Assembly	19	39768	Jaw
5	39778	Rear Leg Assembly	20	40990	Roll
6	41255	Front Leg Assembly (2)	21	31650	Nut Locking Pin
7	41235	Tray Support with Screw	22	41035	Roll Pin
8	41245	Set Screw	23	39763	460-12 Chain Assembly
9	41265	Tray Pin with "X" Washer (3)	24	41065	Chain Screw
10	41270	"X" Washer (3)	25	41015	Handle
11	41240	Tool Tray	26	41050	Handle Assembly
12	39773	Base with Wear Plate and Screws	27	41060	Swivel Nut w/ Friction Ring
13	39748	Wear Plate 460-12	28	41025	Friction Ring
14	95397	Screw, $\frac{5}{16}$ " -18 x 2"	29	41040	Chain Screw Pin
15	60080	Washer, $\frac{5}{16}$ "	30	32555	Chain Ring

Capacity: 1/8", through 5"

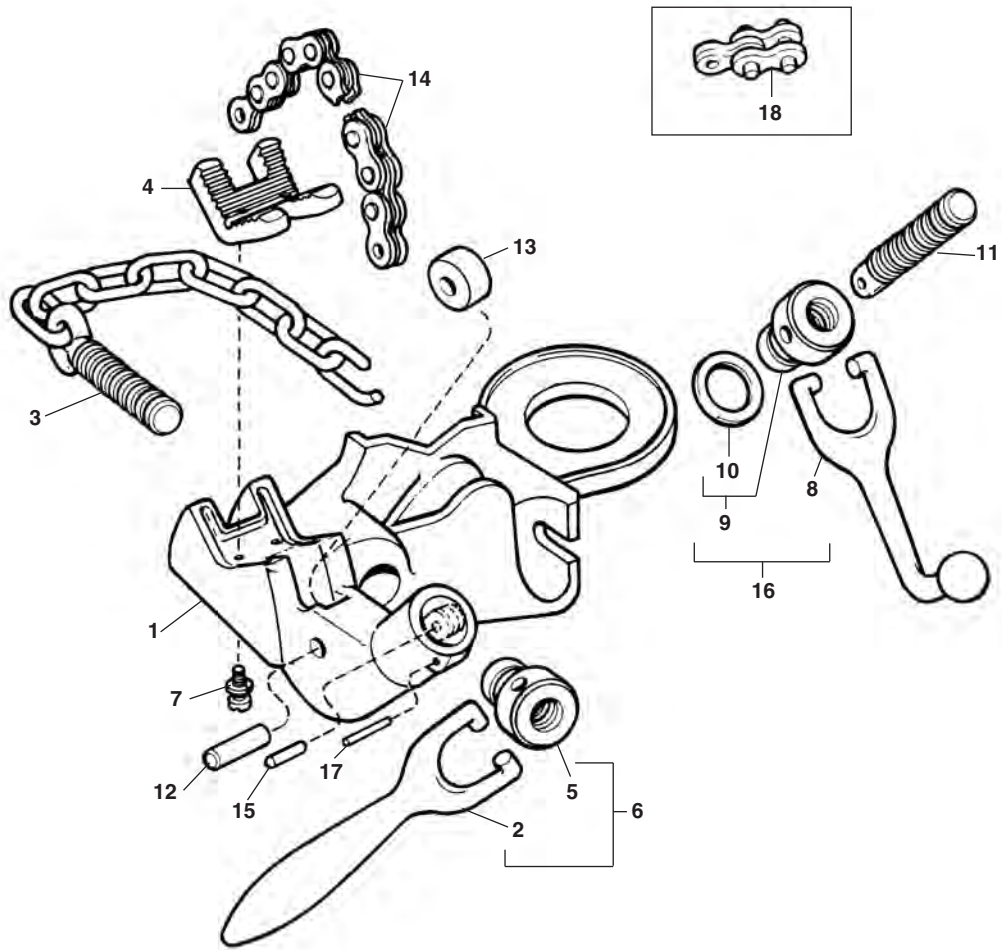


**NOTE: Order parts by Catalog Number only.  
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Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
—	40165	560 Stand Chain Vise	9	41025	Friction Ring
1	40850	Rear Support with Set Screw	10	41065	Chain Screw
2	41165	Base	11	41035	Roll Pin
3	40845	Tool Tray	12	40990	Roll
4	41020	Jaw	13	72092	Chain Assembly
	41280	Jaw for Plastic Pipe	14	41040	Chain Screw Pin
	40222	Jaw for Coated Pipe	15	41050	Handle, Swivel Nut & Friction Ring Assembly
5	40785	Jaw Screw & Washer (2)	16	31650	Nut Locking Pin
6	40855	Set Screw	17	68625	Link
7	41015	Handle			
8	41060	Swivel Nut with Friction Ring			



Capacity: 1/8", through 5"



**NOTE: Order parts by Catalog Number only.  
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Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
—	40170	640 Post Chain Vise	9	41060	Swivel Nut with Friction Ring
1	41160	Base	10	41025	Friction Ring
2	32190	Handle	11	41065	Chain Screw
3	40825	Coin Chain & Eye Bolt Assembly	12	41035	Roll Pin
4	41020	Jaw	13	40990	Roll
	41280	Jaw for Plastic Pipe	14	72092	Chain Assembly
	40222	Jaw for Coated Pipe	15	41040	Chain Screw Pin
5	40830	Swivel Nut	16	41050	Handle Assembly
6	40820	Handle Assembly	17	31650	Nut Locking Pin
7	41090	Jaw Screw with Washer (2)	18	68625	Link
8	41015	Handle			